UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW	BRUNSWICK	
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NUNAVUY	YUKON	PRINCE EDWARD ISLAND NORTHWEST TERRITORIES	NEWFOUNDLAND AND LASTADOR
MANUFACTURERS NAME:	Swagelok Company		
MANUFACTURERS ADDRES		Cal OL: 44100 YIO:	
		Solon, Ohio 44139 USA	
CATEGORY OF FIT	TINGS TO BE DECISION	Road, Solon, Ohio 44139 USA (Sec At D. GIRCLE ONE CATEGORY ONLY	tachment A)
A Plan fittings Including count	less tone of the Market	s, unions, pipo capa, or reducers	THE OF THE STANDARD OF CONSTRUCTION
C Varves: all line valves . D Expansion joints, flootide co. E Strainers, filters, separators, . F Measuring devices, including pressure trunsmitters. G Certified capacity-rated pressure vassels, ph H Pressure retaining componer.	nnections, and hose assemb and stoom traps pressure gauges, lovel gauge sure relief devices acceptable ping and fusible plugs nts that the net fall into one of	lies; all types gea, sight gissees, levels, or le as primary over pressure protection on	ASME B31.3 Chapter IX, for unlisted components where applicable
N Muclear-components: Class	1 D Class 2 D Class 9 D	Mactica AECD or ACME	1
Swa		AS IT WILL APPEAR ON THE PRODUCT	FORDED C WELDED C WROUGHT OF CAST C OTHER C DESCRIBE OTHER
IST OF SUPPORTING DOCUM	SENTATION AND IDENTIFE	CATION OF THE ACTUAL ITEMS TO BE REC ocuments, Attachment B, Catalog Informa	ESTERED:
ECLARATION: David H. Peace ponsibility for the quality of ti	(coo note 3) Employed b	y Swagelok Company and being	the person having full authority and
peruture ratings, and Identifications of these fittings is a	cation markings are in ac regulated by a Quality Co	on is sought. The dimensions, meterials of cordance with the herein named standard nitral Program which extends to each plant	of construction, pressure
ared before me at 50		es being suitable for that owing that it is of the same farce and effec	purpose and I make this solemn t as if made under cath.
	VAN 5000	owing that it is of the same force and effec	purpose and I make this solemn t as if made under eath.
	Von onio	owing that it is of the same force and effect	purpose and I make this colemn t as if made under eath.
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missioner of Oaths otery Public: (sign)	This east	USETHIS S Jamie L Ristau Resident Portage County Helany Public, State of Ohio	P A G
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dey of Joo omissioner of Oaths of Xm (AR) This region: OA19311.5	Ex Official seed to the right) This epac listration must be revalida	USETHIS S USETHIS S Thing L Ristau Resident Portage County Hobary Public, State of Ohio My Commission Expires, 03/05/2018 To for Regulatory Authority use ted after ten (10) years from the date of an	P A G I A L Coeptance Coeptance Chiwest

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2. Each category enail be supported with two butterary Declaration forms and one copy of supporting documentation.

3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.

4. Quality control programs shall be resubmitted for validation of a maximum interval of five (5) years.

THE BOILER AND PRESSURE VESSEL ACT.

C.R.N. OP19311.57 SIGNED 2

DATE



Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

Attachment B: Scope of Registration for Alloy 625 Tube Fittings (Category A)

Product Scope

The table below presents the scope of Swagelok's alloy 625 Swagelok Tube Fittings covered by this submission for CRN approval, which complies with the requirements of ASME B31.3, Part 304.7.2 as an unlisted component.

Summary Tables

Product		Port Connections	Maximum Allowable Working Pressure		Design Code
Description or Series	Material	and Sizes	Up to 100°F	At maximum temperature	of Construction
Tube Fittings and Adapter Fittings	Alloy 625	Swagelok End Connections 1/4, 3/8, 1/2 inch	See Table below	See Table below	
	ASTM B440 ASTM B564 (for shaped bodies with 1/2" end	NPT Male 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		ASME B31.3 (Unlisted Components)
	connections)	NPT Female 1/4, 3/8, 1/2 inch		ng limited by e Table below	

Alloy 625 Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection	Maximum Allowable Working Pressure (Note 1)			
Size, inch	Tube Wall Thickness, inch	Up to 100°F	Maximum temperature 1000°F (537°C) (Note 2)	
1/4	0.049 inch	10 700 psig	7 811 psig	
3/8	0.065 inch	9 400 psig	6 862 psig	
1/2	0.065 inch	6 800 psig	4 964 psig	

Note 1: Maximum Allowable Working Pressure Values based on noted tube wall thickness. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

Note 2: Maximum Temperature ratings based on an Elevated Temperature Factor of 0.73, from ASME Code BPV Section II, Part D, Table 1B.



Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

Product Description And Ratings

Swagelok Tube Fittings are furnished as straight or shaped fittings. Swagelok Tube Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design.



Cross-Section of Swagelok End connection

Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalogs do not represent the full scope of registration, but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140
- Tubing Data Sheet MS-01-107